

Ионекс

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Каталог запасных и быстроизнашивающихся частей для электроискровых (электроэрозионных) проволочно-вырезных станков Charmilles

Детали, не представленные в данном каталоге, вы можете заказать прислав в запросе как можно больше информации, а именно: марку и модель станка, год выпуска, номер детали (части) по каталогу соответствующего производителя станка, типоразмеры или чертежи детали, ее фотографию, надписи с этикеток, шильдиком, корпусов и т.п.

**Версия 1.Charm
Дата: 02.2010**

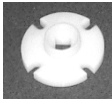
List of Diamond Guide Parts

Ref. No	Model	Picture	Description	Application
C102/25	100430586		Diamond guide lower /Ceramic housing D=0.25 mm	Robofil series
C104/25	100430586		Diamond guide lower /Stainless housing inserted ceramic D=0.25 mm	
C101/25	100432511		Diamond guide upper /Ceramic housing inserted ceramic D=0.25 mm	
C103/25	100432511		Diamond guide upper /Stainless housing inserted ceramic D=0.25 mm	
C101/25	100432511		Diamond guide upper /Ceramic housing D=0.25 mm	
C101/20	200431112		Diamond guide upper /Ceramic housing D=0.20 mm	
C103/20	200431112		Diamond guide upper /Stainless housing inserted ceramic D=0.20 mm	
C101/15	200431114		Diamond guide upper /Ceramic housing D=0.15 mm	
C103/15	200431114		Diamond guide upper /Stainless housing inserted ceramic D=0.15 mm	
C102/20	200431122		Diamond guide lower /Ceramic housing D=0.20 mm	
C104/20	200431122		Diamond guide lower /Stainless housing inserted ceramic D=0.20 mm	
C102/15	200431124		Diamond guide lower /Ceramic housing D=0.15 mm	
C104/15	200431124		Diamond guide lower /Stainless housing inserted ceramic D=0.15 mm	
C101/30	200432512		Diamond guide upper /Ceramic housing D=0.30 mm	
C103/30	200432512		Diamond guide upper /Stainless housing inserted ceramic D=0.30 mm	
C102/30	200432814		Diamond guide lower /Ceramic housing D=0.30 mm	

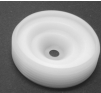
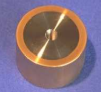
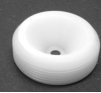
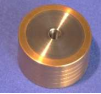
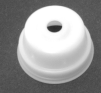
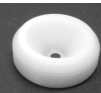
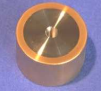
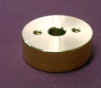
List of Diamond Guide Parts

Ref. No	Model	Picture	Description	Application
C104/30	200432814		Diamond guide lower /Stainless housing inserted ceramic D=0.30 mm	Robofil series
C4433400/25	104433400		Diamond guide set upper & lower (C103 + C104) D=0.25 mm	
C4433400/20	104433420		Diamond guide set upper & lower (C103 + C104) D=0.20 mm	
C4433400/15	104433440		Diamond guide set upper & lower (C103 + C104) D=0.15 mm	
C4433400/07	104433450		Diamond guide set upper & lower (C103 + C104) D=0.07 mm	
C4433400/10	104433460		Diamond guide set upper & lower (C103 + C104) D=0.10 mm	
C4433400/30	104448760		Diamond guide set upper & lower (C103 + C104) D=0.30 mm	
C4433400C/25	104433400		Diamond guide set upper & lower (C101 + C102) D=0.25 mm	Robofil series
C4433400C/20	104433420		Diamond guide set upper & lower (C101 + C102) D=0.20 mm	
C4433400C/15	104433440		Diamond guide set upper & lower (C101 + C102) D=0.15 mm	
C4433400C/10	104433460		Diamond guide set upper & lower (C101 + C102) D=0.10 mm	
C4339840	204339840		Diamond guide lower D=0.30 mm	RFL 330F
C4339850	204339850		Diamond guide lower D=0.25 mm	
C4339860	204339860		Diamond guide lower D=0.20 mm	
C4339870	204339870		Diamond guide lower D=0.15 mm	
C4339880	204339880		Diamond guide lower D=0.10 mm	

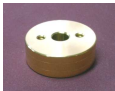
List of Wear Parts

Ref. No	Model	Picture	Description	Application
C003	106462		Current supply upper & lower D=9.5 x 3.8 mm x 3 mmT	EF-320.330.630.930
C343525	100343525		Contact brush annealing (holder 342.185)	
C431787	100431787		Threading nozzle ceramic D=1.80 mm	
C431958	100431958		Threading nozzle ceramic D=0.80 mm	
C001	100432997		Current supply upper & lower Tungsten carbide polished 12 x 12 x 5 mm	
C434447	100434447		Cutter Z16 OD30 x ID12 x 6 mmT	RFL 230/290/2030
C004	100441275		Centering eye tungsten carbide 19 x 10 x 0.80 mmT	RFL 310/510/x000
C202	100443733		Plastic nut lower	RFL 3x0/5x0
C444441	100444441		Compac dial indicate 215G	
C444709	100444709		Tank door rubber seal D=12 mm	Roboform 100.200..series Robofil series
C444728	100444728		Lower contact support 15 x 15 x 24 mm	RFL x000/x020 series
C444750	100444750		Upper contact support 13 x 17 x 24 mm	RFL 290/x10/330F/x000/x020
C445990	100445990		Ceramic counter cutter blade D=19.0 x 5.0mm	
C446201	100446201		Spring F=1.0 mm D=32.0 mm for lower water nozzle	
C446365	100446365		Crimping gear wire evacuation lower head D=36 mm	RFL 3x0/5x0

List of Wear Parts

Ref. No	Model	Picture	Description	Application
C403	100446687		Contact brush lower	RFL 3x0/5x0
C446736	100446736		Grounding cable for contact brush (446.687)	RFL 290/x10
C203	100447011		Plastic nut for upper head	RFL 3x0/5x0
C448473	100448473		Water nozzle flat type D=5.50 mm	
C448679	100448679		Contact sleeve for lower head	RFL 3x0/5x0
C005	100449019		Same as new Nr.130003174 Wire drive roller	RFL 3x0/5x0
C449031	100449031		Nozzle D=7.0 mm	RFL 3x0/5x0
C006	100449329		Same as new Nr.130003173 Wire drive roller with groove	RFL 3x0/5x0
C201	104323510		Nozzle D=7.0 mm complete upper & lower	RFL 3x0/5x0
C4447530	104447530		Upper current supply	RFL 3x0/5x0/100/1020
C446021	100446021		Water nozzle standard type D=5.5 mm	RFL 3x0/5x0/1020/M
C542999	100542999		Wire drive pulley OD=40 x ID=12 x 6.0 mmT	RFL 330F
C542999G	100542999		Wire drive pulley / Tin coating OD=40 x ID=12 x 6.0 mmT	RFL 330F
C006	130003173		Wire drive pinch roller coated with groove /Right OD50 x ID8 x 24 mmT	RFL 290/3x0/5x0
C005	130003174		Wire drive pinch roller coated /Left OD50 x ID8 x 24 mmT	RFL 290/3x0/5x0
C401 C005-1	130003359		Wire drive pinch roller for tim-head /Left OD50 x ID12 x 14 mmT	RFL 290/3x0/5x0

List of Wear Parts

Ref. No	Model	Picture	Description	Application
C402 C006-1	130003360		Wire drive pinch roller groove for tim-head /Right OD50 x ID12 x 14 mmT	RFL 290/3x0/5x0
C003362	130003362		Contact sleeve lower head long type OD20 x ID16 x 5mmL + OD20 x ID12 x 19 mmL / Total=24 mmL	RFL x030 series
C135001012	135001012		Cutter knife D=8 x 14 mm	RFL 330F/440
C434002	200434002		Support contact lower head 19 x 25 mm	RFL 230/330F/240/440
C440764	200440764		Axis for roller 204448190 & 204448200	
C440765	200440765		Ceramic roller complete 204448200 + Axis 200440764	
C440769	200440769		Derin roller complete 204448190 + Axis 200440764	
C444496	200444496		Filter canister gasket	
C4448190	204448190		Roller complete lower head delrin	
C4448200	204448200		Ceramic roller subassembly	
C448792	200448792		Moving cutter tungsten carbide D=9.0 x 4.1mm	
C4455850	204455850		Tapered nozzle assembly (SUS cover) D=12.30 mm	
C542646	200542646		Nozzle for lower head 30 x 33 mmT	RFL 230/330F
C542998	200542998		New Nr. 135001012 Cutter knife D=8 x 14 mm	RFL 330F/440
C007 C001A	200630654		Current supply upper 12 x 12 x 10 mmT	RFL x030si series
C442848	442848		New Nr. 200448792 Wire cutter	

List of Wear Parts

Ref. No	Model	Picture	Description	Application
C446253	100446253		Cleaning pad rubber type	
C449142	200449142		Grease Blasolube 301 900g can	
C002	806549		Current supply tungsten carbide round type lower D=25 mm	RFL x00 series

List of Filters

Ref. No	Model	Picture	Description	Application
	249246		Oil filter cartridge Ionex 15475	
C340820	100340820		Micro Filter cartridge 5 micron D=60 x 280 mmL	Robofil series
	100343117		Water filter cartridge Ionex 15190/16	
C8626140	108626140		Generator air filter 315 x 450 x 20 mm	RFL 310/510
C8626260	108626260		Air filter 275 x 500 x 20 mm	Roboform series
C8732900	108732900		Air filter generator door 210 x 275 x 20 mm	RFL 510 series
C992004	200992004		Generator air filter 373 x 497 x 20 mm	Roboform100 series Robofil 310 series
C992007	200992007		Generator air filter 248 x 497 x 20 mm	RFL x020 series

List of Injection chamber parts

Ref. No	Model	Picture	Description	Application
C432545	100432545		Sleeve nut for upper wire guide without AWT-option ID=2.5 mm	RFL 300/310/500/510
C444744	100444744		Sleeve nut for upper wire guide with AWT-option ID=3.4 mm	RFL 290/3x0/5x0/1020
C444760	100444760		Stainless nut for lower wire guide ID=1.6 mm	RFL 290/3x0/5x0/1020
C442870	200442870		Sleeve nut for upper wire guide ID=3.5 mm	RFL x00/x030 series
C442871	200442871		Sleeve nut for lower wire guide ID=1.6 mm	RFL x00/x030 series
C448671	200448671		Sleeve nut for lower wire guide ID=1.7 mm	RFL 1020/1020.1/x030
C448672	200448672		Sleeve nut for upper wire guide ID=3.5 mm	RFL 1020/1020.1/x030
C542918	200542918		Sleeve nut upper wire guide ID=3.5 mm	RFL 230/330F
C4329070	104329070		Injection chamber upper complete	RFL 310/510 series
C4329080	104329080		Injection chamber upper complete	RFL 310/510 series
C4329690	104329690		Injection chamber lower empty without AWT-option	RFL 290/310/510 series Only upper for RFL 300/500
C4329700	104329700		Injection chamber upper empty with AWT-option	RFL 290/330/310/510/230 series
C4312140	204312140		Injection chamber lower empty	RFL x00 series
C4312150	204312150		Injection chamber upper empty	RFL x00 series
C4487120	204487120		Injection chamber lower empty	RFL 1020/1020.1
C4489700	204489700		Injection chamber upper empty with fine wire option	RFL 1020/1020.1/x030si

List of Injection chamber parts

[illegible]

List of Belt				
Ref. No	Model	Picture	Description	Application
C522	100446880		Belt for spool drive 20 x 400 mm	RFL 290/310/510
C521	100447506		Brake belt /black & pleat 20 x 640 mm	RFL 290/x10/330F/230/x020
C340780	200340780		Wire driving belt 15 x 450 mm	CH452/552
C507	200340781		Conveyer belt 15 x 3000 mm	
C501	200341182		Conveyer belt 15 x 3050 mm	
C502	200341253		Conveyer belt 15 x 3250 mm	
C503	341373		Conveyer belt 15 x 3350 mm	
C504	341403		Conveyer belt 15 x 4580 mm	
C505	341404		Conveyer belt 15 x 5180 mm	
C506	341408		Conveyer belt 15 x 3100 mm	
C508	341805		Conveyer belt 15 x 3150 mm	
C509	341806		Conveyer belt 15 x 3300 mm	
C510	200342211		Conveyer belt 15 x 5040 mm	CH452
C511	200342212		Conveyer belt 15 x 5450 mm	CH552
C342403	342403		Conveyer belt L=4580 mm	
C342404	342404		Conveyer belt L=5180 mm	

List of Belt

Ref. No	Model	Picture	Description	Application
C441949	200441949		High performance flat belt 15 x 3090 mm	RFL 200
C512	200440864		Conveyer belt 15 x 3030 mm	RFL 200
C513	200441192		Conveyer belt 15 x 3545 mm	RFL 400/600
C514	200442546		Conveyer belt 15 x 2600 mm	RFL 100
C442937	200442937		Wire conveyer belt for brake 20 x 730 mm	RFL 200
C515	200442938		Wire conveyer belt for brake 20 x 690 mm	RFL 100/400/600
C519	200445231		Belt for motor wire drive 20 x 540 mm	RFL 290/310/510
C517	200447768		Wire evacuation belt - one side black 20 x 5250 mm	RFL x000/x020 series
C520	200447769		Conveyer belt - one side black 20 x 720 mm	RFL x020
C518	200447805		Belt for spool drive - one side black 20 x 485 mm	RFL x000/x020 series
C516	200447806		Brake belt /black & pleat 20 x 675 mm	RFL x000/x020 series
C542408	200542408		Brake belt /black & pleat 20 x 750 mm	RFL x020/x030 series
C640664	200640664		Conveyer belt - one side black 20 X 3520 mm	RFL 2030si
C640665	200640665		Conveyer belt - one side black 20 X 4060 mm	RFL 4030si/6030si

List of Cables

Ref. No	Model	Picture	Description	Application
C432528	100432528		Machining cable lower LG. 1100 mm	RFL 290/3x0
C448008	100448008		New Nr. 942007 Grounding cable LG. 15 x 200 mm	RFL 290/x10
C448328	100448328		Grounding cable LG. 15 x 500 mm	RFL 290/x10/500/510
C942007	100942007		Grounding cable LG. 15 x 200 mm	RFL 290/x10
C942008	100942008		Grounding cable 15 x 300 mm	RFL 290/x10/300
C330790	200330790		Ground cable upper & lower LG. 530 mm	RFL 100
C330791	200330791		Ground cable LG. 750 mm	RFL 200
C430998	200430998		Ground cable LG. 650 mm	RFL 200
C430999	200430999		Ground cable LG. 850 mm	RFL 400
C431213	200431213		Power supply cable LG. 950 mm	RFL 600
C431376	200431376		Power supply cable LG. 1200 mm	RFL 600
C431870	200431870		Ground cable lower LG. 800 mm	RFL 600/6020
C431871	200431871		Ground cable lower LG. 450 mm	RFL 2000/2020/100
C433309	200433309		Ground cable upper LG. 2000 mm	RFL 5x0
C433310	200433310		Ground cable lower LG. 1450 mm	RFL 5x0
C433564	200433564		Braid lower LG. 500 mm	RFL 1020/2020/2030

List of Cables				
Ref. No	Model	Picture	Description	Application
C942009	200942009		Grounding cable 15 x 500 mm	RFL 2020/x030
C4454940	204454940		Ground cable upper-left LG. 950 mm	
C4454950	204454950		Ground cable upper-right LG. 700 mm	
C4454960	204454960		Ground cable upper-left LG. 1150 mm	
C4454980	204454980		Ground cable	
C4454990	204454990		Ground cable	
C4462160	204462160		Ground cable upper-left LG. 950 mm	RFL 1020/2020/2030
C4462170	204462170		Ground cable upper-right LG. 700 mm	RFL 1020/2020/2030
C4462180	204462180		Ground cable upper-left LG. 1150 mm	RFL 4020
C4462190	204462190		Ground cable upper-right LG. 875 mm	RFL 4020
C4462200	204462200		Ground cable upper-left LG. 1280 mm	RFL 6020
C4462210	204462210		Ground cable upper-right LG. 1030 mm	RFL 6020

Ref. No	Model	Picture	Description	Application
C942009	200942009		Grounding cable 15 x 500 mm	RFL 2020/x030
C4454940	204454940		Ground cable upper-left LG. 950 mm	
C4454950	204454950		Ground cable upper-right LG. 700 mm	
C4454960	204454960		Ground cable upper-left LG. 1150 mm	
C4454980	204454980		Ground cable	
C4454990	204454990		Ground cable	
C4462160	204462160		Ground cable upper-left LG. 950 mm	RFL 1020/2020/2030
C4462170	204462170		Ground cable upper-right LG. 700 mm	RFL 1020/2020/2030
C4462180	204462180		Ground cable upper-left LG. 1150 mm	RFL 4020
C4462190	204462190		Ground cable upper-right LG. 875 mm	RFL 4020
C4462200	204462200		Ground cable upper-left LG. 1280 mm	RFL 6020
C4462210	204462210		Ground cable upper-right LG. 1030 mm	RFL 6020