

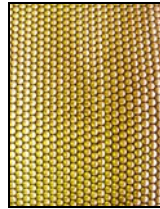
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oelheld GmbH  
innovative fluid technology  
Att. Mr. Ken Bausch  
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### Full approval of IonoPlus dielectric fluid from oelheld GmbH

Ratingen, 23.04.2008

Dear Mr. Bausch,

for many years we have used your dielectric fluid IonoPlus in our R & D center in Germany. IonoPlus is used for all pass-offs and we can give you the following information about your product:

High cutting rates, low electrode wear and excellent surface finishes were achieved at all times. Other aspects like filtration, smell, machine and skin compatibility were well within set limits.

Mitsubishi Electric Europe B.V. would recommend the dielectric fluid IonoPlus for all Mitsubishi EDM machines.

Best regards

Mitsubishi Electric Europe B.V.  
German Branch

  
i.V. Shinji Osawa  
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Mechatronics EDM Division

  
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