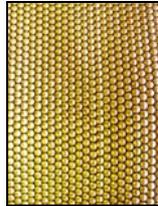


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oelheld GmbH  
innovative fluid technology  
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**Full approval of IonoPlus dielectric fluid from oelheld GmbH**

Magstadt, 08.12.08

Dear Mr. Martin Storr,

since years we are using the dielectric fluid IonoPlus IME-MH of oelheld GmbH in our R & D center in Germany. IonoPlus IME-MH is used for the machine pass offs and meets our full approval regarding following issues:

- machining speed
- surface quality
- electrode wear
- compatibility with machine parts
- health aspects
- filtration

Therefore we are issuing IonoPlus IME-MH from oelheld GmbH full approval for all EDM die sinking machines of Sodick.

Best regards

Ralf Baumert  
Prokurist